INTRODUCTION

LINERS

When it comes to mud pump fluid end expendable parts, TSC Manufacturing and Supply, LLC. has it all.

TSC mud pump liners are designed and manufactured to meet or exceed original equipment specification and API standards for almost all types of mud pumps in use today. With advanced technology, metallurgical control and rigid inspection, we offer unmatched performance and durability according to customer testimonies in the most severe drilling conditions, both triplex and duplex liners are available in a wide range of sizes.

HIGH CHROME SLEEVE LINER

The outer hull, or body, of the liner is manufactured using high-strength forging. TSC uses forgings exclusively to ensure consistent quality. The sleeve is centrifugally cast in the TSC facilities by skilled craftsmen. It has the maximum amount of chrome for the base metal and TSC adds molybdenum to increase the hardness depth. The sleeve is then inserted into the hull at a tightness at exceeds its counterparts. The TSC liner is rated to match the pressure rating of the pump per liner size.

TSC mud pump liners are unsurpassed in quality and reliability.

Features

- Rated for all drilling operations.
- Bore hardness is 62-69 Rockwell.
- "HP" lip design to prevent inner sleeve slippage.
- Extremely long service life.

CHROME-PLATED LINER

TSC chrome-plates the same outer hull in lieu of the sleeve to maximum thickness. The hulls are then machined and polished to a mirror finish.



9

FLUID END EXPENDABLES

υχο	5	Х	8
------------	---	---	---

WF400

TSC

	LINE	ERS	LINER GASKETS		PIST	ONS	PISTON RUBBERS			
SIZE	PA NUM		PART NUMBER	URETHANE BONDED	RUBBER BONDED	N'DURALL BONDED RUBBER		PART NUMBER		
3 1/2"	TS-0189	-34HPA	G-266 *	-	-	I-34-K15		TM-34-KR		
4"	TS-0189	-40HPA	G-266 *	LLU-40-K15	LL-40-K15	I-40-K15		TM-40-KR		
4 1/2"	TS-0189-44CrA		G-266 *	LLU-44-B15	LL-44-B15	I-44-B15		TM-44-BR		
BIG OD										
4 1/2"	TS-0193	-44HPA	G-266 *	LLU-44-B15	LL-44-B15	I-44-B15		TM-44-BR		
5"	TS-0193	3-50CrA	G-266 *	LLU-50-B15	LL-50-B15	I-50-B15		TM-50-BR		
VALVES, SEATS, SPRINGS						GASKETS				
	4 W DES		3 WEB DESIGN	FULL OPEN (1)	FULL OPEN (2)			PART NUMBER		
VALVE	-		TS-PJ-482A	-	TS-4-V1	VALVE COVER GASKET		G-799 *		
SEAT	-		TS-PJ-451	-	TS-4-S5	CYLINDER HEAD GASKET		G-799 *		
SPRING	-		TS-5710-33	-	TS-5710-33	WEAR PLATE GASKET		N/A		
INSERT (Urethane)	-		TS-PJ-452	-	TS-4-FI	EXTENSION ROD SEAL		WF-2011872		
INSERT (Rubber)	-		-	-	-	EXTENSION ROD BAFFLE		TS-5FXK840		
PISTON ROD & EXTENSION ROD										
ROD CLAMP	PISTON ROD STUD	PISTON NUT	THREADED TYPE PISTON ROD	CLAMP TYPE PISTON ROD	SUB ROD	THREADED TYPE EXTENSION ROD		CLAMP TYPE EXTENSION ROD		
TMPZ9-03-08	N/A	TM-NUT	N/A	TM-193A	N/A	N/A		TMPZ8-01-06		
FLUID END MODULE										
FLUID END MODULE STUDDED				MODULE SEAL SET		STUDS & NUTS SET				
TS-200PJH029B				TMPAH-SEALKIT		TMPAH-STUDSET				

TSC does not warrant or represent that any of such information is accurate, or that any products listed are compatible with each other. Any deviations from the OEM products should be verified as to compatibility.

TSC Manufacturing and Supply LLC, 13788 West Road, Suite 100, Houston, Texas 77041, USA Tel: +1 832 456 3900 Fax: +1 832 456 3998 E-mail: sales@t-s-c.com