INTRODUCTION

ZIRCONIA CERAMIC LINER

TSC's zirconia liners offer lifetime cost savings, significantly longer service, better performance and safer operation than those made of more commonly used alumina ceramic.

In addtion, TSC's zirconia liner is a proprietary Zirconium-based matrix that has significantly improved mechanical characteristics.

Zirconia has three important property advantages compared to alumina.

- · Zirconia exhibits better impact strength.
- Zirconia is harder than alumina.
- Zirconia can be honed to finer surface finishes than alumina. Finished to 4 RMS, the zirconia liners
 provide a surface finish that is three to four times finer than alumina.

All three of these property advantages translate to lower ownership costs. The improved wear directly extends the service life of the sleeve, while the improved impact strength reduces significantly the costs of replacing broken liners in the field. The surface finish improvements, meanwhile, have an indirect effect. The finer surface finish means less friction with the elastomer-and-metal pump pistons, which in turn extends piston life and reduces pump-cooling requirements.

- Reduced liner and piston wear.
- · Increased impact characteristics.
- · Lower thermal load on the liner wash system.
- · Higher thermal ratings.
- HP design with shoulder-on-hull to prevent sleeve slippage.
- ID tolerances of +.010"/-.000".
- Surface finish of 4-8 RMS.
- Hardness is HV 0.3 kg/mm 1100/1200 (92-94 Rc).
- Improved performance for high temperature applications.
- Liner sizes are available from 4"-8" for all popular mud pumps.



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FLUID END EXPENDABLES

NATIONAL 9-P-100 6-3/4 x 9

	LINERS		ZIRCONIA LINERS		LINER GASKETS		PIST	ONS		PISTON RUBBERS	
SIZE	PART NUMBER		PART NUMBER		PART NUMBER	URETHANE BONDED	RUBBER BONDED	N'DURALL BONDED	REPLACEABLE RUBBER	PART NUMBER	
4"	TS-0255-40HP		TS-07465400		G-274 *	LLU-40-K15	LL-40-K15	HPW-40-K15	I-40-K15	TM-40-KR	
4 1/2"	TS-0255-44HP		TS-07465450		G-274 *	LLU-44-B15	LL-44-B15	HPW-44-B15	I-44-B15	TM-44-BR	
5"	TS-0255-50HP		TS-07465500		G-265 *	LLU-50-B15	LL-50-B15	HPW-50-B15	I-50-B15	TM-50-BR	
5 1/2"	" TS-0255-54HP		TS-07465550		G-263 *	LLU-54-B15	LL-54-B15	HPW-54-B15	I-54-B15	TM-54-BR	
5 3/4"	TS-0255-56HP		TS-07465575		-	LLU-56-B15	LL-56-B15	HPW-56-B15	I-56-B15	TM-56-BR	
6"	TS-0255-60HP		TS-07465600		G-261 *	LLU-60-B15	LL-60-B15	HPW-60-B15	I-60-B15	TM-60-BR	
6 1/4"	TS-0255-62HP		TS-07465625		G-283 *	LLU-62-L15	LL-62-L15	HPW-62-L15	I-62-L15	TM-62-LR	
6 1/2"	TS-0255-64HP		TS-07465	5650	G-768 *	LLU-64-L15	LL-64-L15	HPW-64-L15	I-64-L15	TM-64-LR	
6 3/4"	3/4" TS-0255-66HP		TS-07465675		ì	LLU-66-L15	LL-66-L15	HPW-66-L15	I-66-L15	TM-66-LR	
VALVES, SEATS, SPRINGS									GASKETS		
		4 WEB DESIGN		3 WEB DESIGN		FULL OPEN (1)	FULL OPEN (2)			PART NUMBER	
VALVE		TS-6-EH		-		TS-0995M	TS-6-V1	VALVE COVER GASKET		G-768 *	
SEAT		TS-6-ADDB4		-		TS-1450M	TS-6-S4	CYLINDER HEAD GASKET		-	
SPRING		TS-5710-115			-	TS-0701M	TS-5710-115	WEAR PLATE GASKET		TS-1290344	
INSERT (Urethane)		TS-6-WI			-	TS-6-MI	TS-6-FI	EXTENSION ROD SEAL		TS-1293182	
(Rubber)		TS-6-WR			-	-	TS-6-FR	EXTENSION ROD BAFFLE		TS-1293194	
PISTON ROD & EXTENSION ROD											
ROD C	ROD CLAMP				EADED TYPE STON ROD	CLAMP TYPE PISTON ROD	SUB ROD	THREADED TYPE EXTENSION ROD		CLAMP TYPE EXTENSION ROD	
TM09P-03-08		N/A	TM-NUT	TM-NUT N/A		TM-260-A	TM-260-B	N/A		TM09P-01-06	
FLUID END MODULE											
	TION MC		-		MODULE DED	MODULE SEAL SET		STUDS & NUTS SI		ET	
7	ΓS-12903	38	TS		3240	TM09P-SEALKIT		TM09P-STUDSETD TM09P-STUDSETS			

TSC does not warrant or represent that any of such information is accurate, or that any products listed are compatible with each other.

Any deviations from the OEM products should be verified as to compatibility.

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